

Multi-valorisation of corn cob as received in the bioenergy route: Application in the Colombian Caribbean region

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Corn cob is one of the most abundant agro-industrial wastes globally. It represents a bioenergy feedstock of 1500–5500 million tons per year. The shape and size of the corn cob are suitable for gasification without pre-treatment (size reduction, densification, or drying) in a downdraft gasifier. At this route of bioenergy valorization, the biomass is transformed into three by-products syngas, bio-oil, and biochar. However, its volatile content (about 80% DAF), and inorganic composition (high concentration of K) represent a challenge to adopt biomass as a source of bioenergy. In the present work, we summarized the most significant advantages in a multi-valorization of corn cob gasification, focusing on three aspects: 1. Increase the hydrogen yield in the syngas 2. Measure the intrinsic kinetics of biochar gasification to model the nanoporous evolution and 3. Evaluate the nanoporous biogenic oxides' recovery from biochar.

An analysis of variance of four experimental treatments was used to determine the main statistical and interactive effects on the syngas composition, hydrogen yield (y_{H_2}), syngas lower heating value (LHV_{gas}), and cold gas efficiency (CGE). Results reveal the highest gasification performance achieved hydrogen production yields of 310 Nml/g, an LHV_{gas} value of 4.8 MJ/Nm³, and cold gas efficiency of 59.18% with steam and CaCO₃.

The heterogeneous intrinsic kinetics of CO₂ and steam gasification of corn cob biochar is measured by a methodology that develops the TGA analysis with a fitting to a multimodal porous size distribution (PSD) with random capillary. The average activation energies and pre-exponential factor obtained by parametric fitting of the model concerning the evolution of the conversion for CO₂ gasification the intrinsic kinetic parameters were $\Delta E=207.28$ kJ/mol and $A_0=22.94$ $\mu\text{g}/\text{m}^2 \text{ s}$ while Steam revealed $\Delta E=113.8$ kJ/mol and 13.43 $\mu\text{g}/\text{m}^2 \text{ s}$.

Two biochar samples from different thermochemical conversions of corn cob were treated by hydrochloric acid concentration between 0 to 10% w/w and subsequently oxidized at a temperature between 350-750°C. The biochar and biochar oxides' physicochemical characteristics were realized employing ultimate analysis, specific surface ABET, NLDFT pore size distribution, XRF, and SEM micrograph analysis with EDS. The biochar treatment allowed 41.2% of raw biogenic nanostructure recovery with a specific surface area up to 25 m² g⁻¹ from corn cob biochar.

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